# ROM YOURTEAMCAN COUNT ON. 

OUTPUT
Before
120 hours at 30,000bph,
24 pack at 55\% OEE
$4,125,000$ cases per annum

## After

120 hours at 30,000 bph, 24 pack at 58\% OEE
4,350,000 cases per annum


## (2) OVERTIME



INCREASE IN OUTPUT HOURS PER WEEK

Based on a 3\% increase of OEE
from $55 \%$ to $58 \%$. Assumes running weekends overtime.

## 3. LABOUR




Efficiency Gain < 24 months

## LineView <br> -०००० SOLUTIONS

$\frac{c}{0}$
2
$\frac{\mathbf{U}}{0}$
$\frac{4}{4}$
$\frac{4}{4}$
$\frac{Z}{Z}$
$=1$


