

DOWNTIME USE CASE:

Manage planned downtime to focus activities.

CHALLENGE

Record all Planned Downtime activities and identify improvement targets.

- Your production downtime report does not identify improvement opportunities
- No indication regarding completion to target
- Cannot easily see trends and if the activities are improving or getting worse
- Planned activities are seldom or never identified as focus areas
- Unsure if changeovers are being completed as per the SOPs
- No link between the changeover completion and the line running back at standard levels of performance
- Changeover settings are not logged and drift in these are not highlighted

SOLUTION

Manage your Planned Downtime activities.

DigiView machine downtime tracking software can easily be set-up to record planned downtime activities and highlight improvement opportunities. To start, checklists can be set for changeover activities, capturing all parameters and settings. SOPs and OPLs can also be easily be documented and cross-checked to ensure the tasks are completed as per the standard. Additionally, the first few hours of performance can be logged to determine if the changeovers have been completed effectively.

Track activities to complete within target.

All planned downtime activities can be compared against target. Activities that miss the target can then be investigated. By comparing completion of tasks between shifts, leaders can identify opportunities for training and optimise changeovers using SMED. Using EnterpriseView, it is possible to identify trends and drift in parameter settings and respond with scheduled maintenance activities. Effectiveness of changeovers can also be measured by tracking the performance immediately after completion of the activity.

RESULTS



Predictable,
effective
changeovers



Visibility into
planned
downtime



Inform
maintenance
decisions



Standardise
parameters
and settings

